

## **TECHNICAL SPECIFICATION FOR** **STEEL DRUM (CLOSE TOP)**

<b>Steel Quality:</b>	Prime grade cold rolled steel, as per JIS G 3141 SPCC – SD
<b>Normal Drum Capacity:</b>	210 Liters
<b>Steel Thickness (Body):</b>	0.8 mm / 0.9 mm / 1.2 mm
<b>Steel Thickness (Top &amp; Bottom):</b>	0.8 mm / 0.9 mm / 1.2 mm
<b>External Height:</b>	883 mm +/- 3 mm
<b>External Diameter:</b>	592 mm +/- 2 mm
<b>Internal Diameter:</b>	572 mm +/- 2 mm
<b>Hoops:</b>	Two rolling hoops
<b>Corrugation:</b>	Set of 4 Corrugation on either side or rolling hoops expanded in the body
<b>Bungs:</b>	Two sets, fitted to the top of the drums
<b>Bungs Size (Large):</b>	2"
<b>Bungs Size (Small):</b>	3/4"
<b>Color:</b>	As per customer's standard
<b>External Surface:</b>	Painted with one coat of stoving enamel paint to the color specified by customer
<b>Internal Surface:</b>	Plain
<b>Top &amp; Bottom Seam:</b>	Triple Seamed
<b>Body Seam:</b>	Electrically Welded