

TECHNICAL SPECIFICATION FOR **STEEL DRUM (OPEN TOP)**

Steel Quality :	Prime grade cold rolled steel, as per JIS G 3141 SPCC _ SD
Normal Drum Capacity :	210 Liters
Steel Thickness (Body) :	0.9 MM / 0.8 MM / 1 MM / 1.2 MM
Steel Thickness (Top & Bottom) :	09 MM / 0.8 MM / 1 MM / 1.2 MM
External Height :	883 mm +/- 3 mm
External Diameter :	592 mm +/- 2 mm
Internal Diameter :	572 m +/- 2 mm
External Surface :	Painted with one coat of stoving enamel paint to the colors specified by customer
Internal Surface :	Plain
Top & Bottom Seam :	Triple Seamed
Body Seam :	Electrically Welded